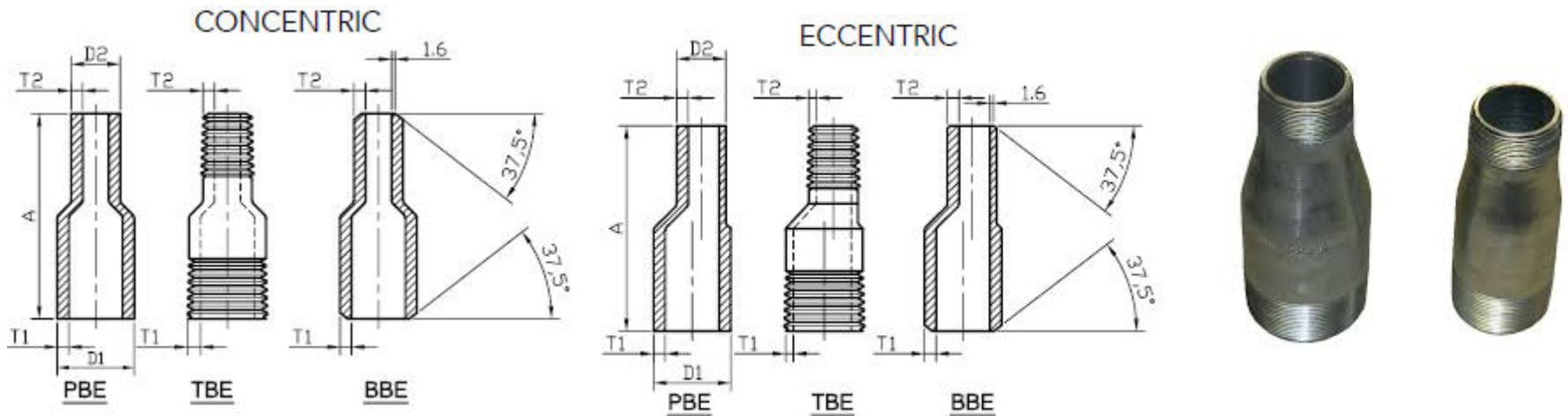




Metline Industries - Manufacturer of Pipes Fittings, Flanges, Fasteners, Valves in India

- Swage Nipples are manufactured accordance with MSS-SP-95 (Design Specification), ASME BS 3799 (Design Specification), ASTM A105, A350-LF2, A106, A312, A234, A403, ASTM A182 (F304, F304L, F316, F316L).
- Thickness and outside diameters of swage nipples shall correspond to those of the appropriate nominal pipe size. Swage nipples are offered in threaded ends per ASME B1.20.1 and beveled ends per ASME B16.25.

Swage Nipples Manufacturer in India – MS-SP-95 Standard



| SIZE | Outside Diameter | | | | A | | Wall Thickness | | | | | | | | | | | | | | | |
|---------------|------------------|------|------|------|-----|------|----------------|--------|-----------|------|--------|------|------|------|------------|------|-----------|------|--------|------|------|------|
| | D1 | | D2 | | | | T1 | | | | | | | | T2 | | | | | | | |
| | | | | | | | SCH40(STD) | | SCH80(XS) | | SCH160 | | XXS | | SCH40(STD) | | SCH80(XS) | | SCH160 | | XXS | |
| | mm | in | mm | in | mm | in | mm | in | mm | in | mm | in | mm | in | mm | in | mm | in | mm | in | | |
| 1/4"x1/8" | 13.7 | 0.54 | 10.3 | 0.41 | 57 | 2.24 | 2.2 | 0.09 | 3 | 0.12 | 3.7 | 0.15 | 6.1 | 0.24 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 3/8"x1/8" | 17.1 | 0.67 | 10.3 | 0.41 | 64 | 2.52 | 2.3 | 0.09 | 3.2 | 0.13 | 4 | 0.16 | 6.4 | 0.25 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 3/8"x1/4" | 17.1 | 0.67 | 13.7 | 0.54 | 64 | 2.52 | 2.3 | 0.09 | 3.2 | 0.13 | 4 | 0.16 | 6.4 | 0.25 | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 1/2"x1/8" | 21.3 | 0.84 | 10.3 | 0.41 | 70 | 2.76 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 1/2"x1/4" | 21.3 | 0.84 | 13.7 | 0.54 | 70 | 2.76 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 1/2"x3/8" | 21.3 | 0.84 | 17.1 | 0.67 | 70 | 2.76 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 | 2.3 | 0.09 | 3.2 | 0.13 | - | - | - | - |
| 3/4"x1/8" | 26.7 | 1.05 | 10.3 | 0.41 | 76 | 2.99 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 3/4"x1/4" | 26.7 | 1.05 | 13.7 | 0.54 | 76 | 2.99 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 3/4"x3/8" | 26.7 | 1.05 | 17.1 | 0.67 | 76 | 2.99 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 | 2.3 | 0.09 | 3.2 | 0.13 | - | - | - | - |
| 3/4"x1/2" | 26.7 | 1.05 | 21.3 | 0.84 | 76 | 2.99 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 |
| 1"x1/8" | 33.4 | 1.31 | 10.3 | 0.41 | 89 | 3.5 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 1"x1/4" | 33.4 | 1.31 | 13.7 | 0.54 | 89 | 3.5 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 1"x3/8" | 33.4 | 1.31 | 17.1 | 0.67 | 89 | 3.5 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 | 2.3 | 0.09 | 3.2 | 0.13 | - | - | - | - |
| 1"x1/2" | 33.4 | 1.31 | 21.3 | 0.84 | 89 | 3.5 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 |
| 1"x3/4" | 33.4 | 1.31 | 26.7 | 1.05 | 89 | 3.5 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 |
| 1-1/4"x1/8" | 42.2 | 1.66 | 10.3 | 0.41 | 102 | 4.02 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 1-1/4"x1/4" | 42.2 | 1.66 | 13.7 | 0.54 | 102 | 4.02 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 1-1/4"x3/8" | 42.2 | 1.66 | 17.1 | 0.67 | 102 | 4.02 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 | 2.3 | 0.09 | 3.2 | 0.13 | - | - | - | - |
| 1-1/4"x1/2" | 42.2 | 1.66 | 21.3 | 0.84 | 102 | 4.02 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 |
| 1-1/4"x3/4" | 42.2 | 1.66 | 26.7 | 1.05 | 102 | 4.02 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 |
| 1-1/2"x1" | 42.2 | 1.66 | 33.4 | 1.31 | 102 | 4.02 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 |
| 1-1/2"x1/8" | 48.3 | 1.9 | 10.3 | 0.41 | 114 | 4.49 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 1-1/2"x1/4" | 48.3 | 1.9 | 13.7 | 0.54 | 114 | 4.49 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 1-1/2"x3/8" | 48.3 | 1.9 | 17.1 | 0.67 | 114 | 4.49 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 | 2.3 | 0.09 | 3.2 | 0.13 | - | - | - | - |
| 1-1/2"x1/2" | 48.3 | 1.9 | 21.3 | 0.84 | 114 | 4.49 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 |
| 1-1/2"x3/4" | 48.3 | 1.9 | 26.7 | 1.05 | 114 | 4.49 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 |
| 1-1/2"x1" | 48.3 | 1.9 | 33.4 | 1.31 | 114 | 4.49 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 |
| 1-1/2"x1-1/4" | 48.3 | 1.9 | 42.2 | 1.66 | 114 | 4.49 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 |
| 2"x1/8" | 60.3 | 2.37 | 10.3 | 0.41 | 165 | 6.5 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 2"x1/4" | 60.3 | 2.37 | 13.7 | 0.54 | 165 | 6.5 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 2"x3/8" | 60.3 | 2.37 | 17.1 | 0.67 | 165 | 6.5 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 | 2.3 | 0.09 | 3.2 | 0.13 | - | - | - | - |
| 2"x1/2" | 60.3 | 2.37 | 21.3 | 0.84 | 165 | 6.5 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 |
| 2"x3/4" | 60.3 | 2.37 | 26.7 | 1.05 | 165 | 6.5 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 |
| 2"x1" | 60.3 | 2.37 | 33.4 | 1.31 | 165 | 6.5 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 |
| 2"x1-1/4" | 60.3 | 2.37 | 42.2 | 1.66 | 165 | 6.5 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 |
| 2"x1-1/2" | 60.3 | 2.37 | 48.3 | 1.9 | 165 | 6.5 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 |
| 2-1/2"x1/8" | 73 | 2.87 | 10.3 | 0.41 | 178 | 7.01 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 2-1/2"x1/4" | 73 | 2.87 | 13.7 | 0.54 | 178 | 7.01 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 2-1/2"x3/8" | 73 | 2.87 | 17.1 | 0.67 | 178 | 7.01 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 | 2.3 | 0.09 | 3.2 | 0.13 | - | - | - | - |
| 2-1/2"x1/2" | 73 | 2.87 | 21.3 | 0.84 | 178 | 7.01 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 |
| 2-1/2"x3/4" | 73 | 2.87 | 26.7 | 1.05 | 178 | 7.01 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 |
| 2-1/2"x1" | 73 | 2.87 | 33.4 | 1.31 | 178 | 7.01 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 |
| 2-1/2"x1-1/4" | 73 | 2.87 | 42.2 | 1.66 | 178 | 7.01 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 |
| 2-1/2"x1-1/2" | 73 | 2.87 | 48.3 | 1.9 | 178 | 7.01 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 |
| 2-1/2"x2" | 73 | 2.87 | 60.3 | 2.37 | 178 | 7.01 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 |
| 3"x1/8" | 88.9 | 3.5 | 10.3 | 0.41 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 3"x1/4" | 88.9 | 3.5 | 13.7 | 0.54 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 3"x3/8" | 88.9 | 3.5 | 17.1 | 0.67 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 2.3 | 0.09 | 3.2 | 0.13 | - | - | - | - |
| 3"x1/2" | 88.9 | 3.5 | 21.3 | 0.84 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 2.8 | 0.11 | 3.7 | 0.15 | 4.8 | 0.19 | 7.5 | 0.3 |
| 3"x3/4" | 88.9 | 3.5 | 26.7 | 1.05 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 2.9 | 0.11 | 3.9 | 0.15 | 5.6 | 0.22 | 7.8 | 0.31 |
| 3"x1" | 88.9 | 3.5 | 33.4 | 1.31 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 3.4 | 0.13 | 4.5 | 0.18 | 6.4 | 0.25 | 9.1 | 0.36 |
| 3"x1-1/4" | 88.9 | 3.5 | 42.2 | 1.66 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 3.6 | 0.14 | 4.9 | 0.19 | 6.4 | 0.25 | 9.7 | 0.38 |
| 3"x1-1/2" | 88.9 | 3.5 | 48.3 | 1.9 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 3.7 | 0.15 | 5.1 | 0.2 | 7.1 | 0.28 | 10.2 | 0.4 |
| 3"x2" | 88.9 | 3.5 | 60.3 | 2.37 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 3.9 | 0.15 | 5.5 | 0.22 | 8.7 | 0.34 | 11.1 | 0.44 |
| 3"x2-1/2" | 88.9 | 3.5 | 73 | 2.87 | 203 | 7.99 | 5.5 | 0.22 | 7.6 | 0.3 | 11.1 | 0.44 | 15.2 | 0.6 | 5.2 | 0.2 | 7 | 0.28 | 9.5 | 0.37 | 14 | 0.55 |
| 3-1/2"x1/8" | 101.6 | 4 | 10.3 | 0.41 | 203 | 7.99 | 5.7 | 0.22 | 8.1 | 0.32 | - | - | - | - | 1.7 | 0.07 | 2.4 | 0.09 | - | - | - | - |
| 3-1/2"x1/4" | 101.6 | 4 | 13.7 | 0.54 | 203 | 7.99 | 5.7 | 0.22 | 8.1 | 0.32 | - | - | - | - | 2.2 | 0.09 | 3 | 0.12 | - | - | - | - |
| 3-1/2"x3/8" | 101.6 | 4 | 17.1 | 0.67 | 203 | 7.99 | 5.7 | 0.22</ | | | | | | | | | | | | | | |